



GOODLUCK

GOODLUCK METALLICS

(A UNIT OF GOODLUCK INDIA LIMITED)

Survey No. 495-502, Village - Sikra Taluka - Bhachau, Dist. Kutch Gujarat - 370140

MILL/MATERIAL/MANUFACTURER'S TEST CERTIFICATE

Format No. :- QR/QA/36
Rev. No. :- 01
Issue Date :- 01.07.2019

T.C. No. : GLM/2021/QA/PI-094/003

DTD. : 26.07.2021

To,

M/s- ACKINE BENDROVE LYTAGRA
ATEITIES PL-50, LT-52106,
KAUNAS 23
LITHUANIA



Inv. No. : SIGLM2122/000917
Inv. Date : 26.07.2021
P.L. No. : GL/2021-2022/94
P.O. No. :
DOP NO. : GLM/2021/DOP/499

We certify that the formed circular hollow section ERW pipes described below was Manufactured, Sampled, Tested & Inspected in accordance with the tolerance as per EN 10219-1 : 2006 & EN 10219-2 : 2019 and Galvanized according to EN-ISO 1461 Quality, as well as buyer's requirements and has been found to meet the specification requirements also in compliance with construction Products regulation.

Sl. No.	PIPE SIZE			Grade	Cate-gory	No. Of Pipe/ Bundle	No. Of Bundle	No. Of Pipes	Net Wt. (MT)	Heat No/ Cast No.	Chemical Analysis (%)										Mechanical Properties				Zinc Coating in Micron Min5µ	Remarks
	OD (MM)	THK. (MM)	Length (Mtr)								C% 0.170 Max	Mn% 1.400 Max	S% 0.040 Max	P% 0.040 Max	Si% ----- Max	N% 0.009 Max	CE% 0.350 Max	YST (235 Min) MPa	UTS 360-510 MPa	EL% 24 Min	Flattening /Bend Test					
Hot Dipped Galvanized ERW Steel Pipe according to EN 10219-1 : 2006 & EN 10219-2 : 2019 / Plain Ends																										
1	76.10	2.00	7.000	S235JRH	GIPE	37	31	1147	27.010	Z461337	0.060	0.350	0.006	0.018	0.009	0.005	0.118	325	428	30	PASSED	70-83				
2	60.30	2.00	7.000	S235JRH	GIPE	37	12	466	8.740	Z461337	0.060	0.350	0.006	0.018	0.009	0.005	0.118	329	433	32	PASSED	71-86				
						22	1																			
TOTAL =						44	44	1613	35.750																	

It is further certified that the above mentioned pipes confirm to the dimensional and weight tolerance of the specification.

The pipes have been found confirming to the Zinc Coating Test, Adhesion Test and Uniformity Test (wherever Applicable).

All pipes have been supplied in length as specified above with length tolerance -0/+50mm.

The pipes supplied with bright shiny, chromated/Anti rust coated.

All pipes have been checked visually and found free from internal & external defects visually.

Marking on product : Not required

Note : Material Certificate is according to EN 10204 / 3.1

Abbreviation: GIPE = Galvanized Plain End

for GOODLUCK METALLICS

Q.C. DEPARTMENT

